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## **General Instructions**

Orion, a company with more than 100 years of experience in rubber processing and more than 60 years of experience in the manufacture of insulating rubber gloves, always committed to the safety of professionals in the electrical sector, has a Portfolio of Personal (PPE) and Collective (CPE) Protective Equipment for medium and high voltage.

All products are tested at Orion's Safety Testing Laboratory, according to specifications and criteria established by national and international standards. Insulated devices are supplied with their respective report where serial numbers are detailed, is order to omcrease traceability and historic.

**ORION** offers a complete line of electrical rubber devices that meets the needs of the market, supported by **technology, quality and safety.** 



- Local Technical Assistance;
- More than 60 years of experience in the production of insulating gloves;
- 100% tested products;
- Traceability;
- Individual reports that follows each product.



This Catalog aims to inform the specifications of the entire line of Orion Electrical Safety Rubber Equipments, as well as to clarify common doubts such as in use care, storage, warranty, testing, retest, among others, in addition to contributing to the indication, acquisition and the supply of the most suitable Personal Protective Equipment (PPE) or Collective Protection Equipment (CPE).

#### PRECAUTIONS FOR USE

- It is forbidden to wear rings, watches, jewels, sharp and / or sharp objects while using rubber insulating products;
- Carry out a meticulous visual inspection inside and on the surface of the product, before and after use, to guarantee that there are no gaps, cuts and contamination that could interfere with the integrity of the product;
- If any sign of physical damage or deterioration of the product is observed, it should be discarded;
- Rubber Insulating Gloves can be used in conjunction with protective gloves male of leather or other similar material free from any contamination and capable of offering mechanical protection;
- Protective skin creams can compromise the equipment efficiency.

## **General Instructions**

#### TRANSPORT AND STORAGE

- Keep in the original packaging;
- · Do not bend, wrinkle, compress or stretch;
- · Keep in a place free of ozone, chemicals, oils, solvents, harmful vapors, fumes and electrical discharges;
- · Keep away from direct action and radiation from any heat source;
- Keep a place with an ambient temperature below 35°C;

#### RECOMMENDATIONS

- The durability of the product is conditioned by factors that involve the type of activity, frequency of use, user care, hygiene and storage.
- Orion indicates that is mandatory to carry out an electrical test after the 6-month period of the first glove rewiring for classes 1,2,3,4, even gloves that are in storage should not be used if they have not been verified in a maximum period of 6 months. For classes 00, 0 just an air leak check, and electrical check would only be performed if required by the customer.
- The replacement frequency must be lower than 5 years.

#### **PERIODICITY OF ELECTRICAL TESTS**

Orion recommends revalidation testing every 6 months for products in use and every 12 months (at most) for stored products, according to NFPA 70e: below detailed table:

Retest Frequency	Condition			
6 months	Products in constant use			
12 months	Products in stock			
Immediate	On suspicion of any damage to the product			

#### WARRANTY

Orion replaces, without charging the buyer, unused gloves that, on any occasion during a period of 9 months from the date of receipt of the PPE, fail to pass the tests mentioned in this manual. This warranty is valid only if the gloves have been stored properly and have not passed an original receipt test and a new test.



# Personal Protective Equipment



# **Insulating Rubber Gloves**



### **INSULATING RUBBER GLOVES**

Orion insulating rubber gloves are manufactured in accordance with ASTM D120, EN 60903:2014 and 60903:2003, standards and offers protection against electrical shock, serious injury or even death. Manufactured with high quality rubber compounds, assures high electrical resistance, confort and dexterity, providing the highest safety protection level for live line maintenance.



# **LEATHER GLOVES**



# **Insulating Rubber Gloves**

### **SIZE OF THE INSULATING RUBBER GLOVES**

To find the glove size, leave the hand flat and the fingers together to measure the circumference of the hand, leaving the thumb out. (Figure 1). Use the value of the circumference and use Table 1 for the conversion.



Figura 1

NUMBER (in)	8	8,5	9	9,5	10	10,5	11	11,5	12
(mm)	203	216	229	241	254	267	279	292	303
	SS		S		М		L		XL

**Table 1:** The allowable tolerance in size must be + 13mm.

# TECHNICAL SPECIFICATIONS OF RUBBER INSULATING GLOVES

	ALTERNATE	CURRENT	COLOR	CIZEC
CLASS	TEST VOLTAGE (VOLTS)	MAXIMUM USE VOLTAGE (VOLTS)	TAG	SIZES
00	2.500	500	BEIGE	
0	5.000	1.000	RED	
1	10.000	7.500	WHITE	SS, S M, LG
2	20.000	17.000	YELLOW	XLG
3	30.000	26.500	GREEN	
4	40.000	36.000	ORANGE	

# **Insulating Rubber Sleeves**



# **INSULATING RUBBER SLEEVES**

Orion rubber insulating sleeves are specially produced to protect the arms and forearms of workers for live line maintenance.

They are made of high quality elastomeric compound and meet Standards ASTM D1051 and EN 60984:1992.



Image of illustrative purposes only.

# **Insulating Rubber Sleeves**

# **STRAPS AND BUTTONS**

The insulating rubber sleeves are sold in medium and large sizes and have straps and buttons each pair or sleeves also coutains their straps and buttons, so they are supplied fully ready to be worn.



# TECHNICAL SPECIFICATIONS OF RUBBER INSULATING SLEEVES

	ALTERNATIN	IG CURRENT	COLOR	AVAILABLE
CLASS	TEST VOLTAGE (VOLTS)	MAXIMUM USE VOLTAGE (VOLTS)		SIZES
0	5.000	1.000	RED	
1	10.000	7.500	WHITE	
2	20.000	17.000	YELLOW	M or LG
3	30.000	26.500	GREEN	
4	40.000	36.000	ORANGE	





# **Insulating Rubber Blanket**



# **INSULATING RUBBER BLANKET FOR MV AND HV**

Orion insulating blankets are made from high quality elastomeric compound and meet the standard ASTM - D1048. They are used to protect electrical insulators, cables, switches, fuses, transformers, for live line maintenance.

#### Available solid or split.



# **TECHNICAL SPECIFICATIONS OF RUBBER INSULATING BLANKET**

	ALTERNATIN	NG CURRENT	COLOR	4.55	BLANKET COLOR	
CLASS	TEST VOLTAGE (VOLTS)	MAXIMUM USE VOLTAGE (VOLTS)	TAG	SIZE (mm)		
2	20.000	17.000	YELLOW	010 × 010	ORANGE	
4	40.000	36.000	ORANGE	910 x 910		

# **Insulating Rubber Blanket**



#### **INSULATING RUBBER BLANKET FOR LV**

Orion Low Voltage Insulating Blankets are manufactured with high quality elastomeric compound and are based on ASTM - D1048 standart. Insulating sheets offers to protection againt accidents due to possible approaches or contacts with energized parts, such as electrical panels, boards, cables, switches, transformers, etc.



# TECHNICAL SPECIFICATIONS OF LOW VOLTAGE INSULATING BLANKET

I		ALTERNAT	ING CURRENT	201.05			
	CLASS	TEST VOLTAGE (VOLTS)	MAXIMUM USE VOLTAGE (VOLTS)	COLOR TAG	THICKNESS (mm)	WIDTH X LENGTH (mm)	COLOR SHEET
	0	5.000	1.000	RED	0,8 a 1,6	800 x 330	
ŀ						1000 x 400	ORANGE
	1	10.000	7.500	WHITE	1,6 a 2,4	1000 x 500	

# **Transparent Rubber Insulating Blanket**



#### TRANSPARENT INSULATING RUBBER BLANKET

Orion transparent insulating blanket is manufactured in special rubber, based on the ASTM 1048 standard. It guarantees high transparency and allows users to correctly insulate and easily view all energized contacts. It offers, in addition to flexibility, different classes of insulation and is suitable for panels, fuses, switches, cables, circuit breakers, energized cubicles and other applications.



# **TECHNICAL SPECIFICATIONS OF RUBBER INSULATING BLANKET**

	ALTERNAT	ING CURRENT	201.02	SIZES		
CLASS	TEST VOLTAGE (VOLTS)	MAXIMUM USE VOLTAGE (VOLTS)	COLOR TAG	THICKNESS (mm)	WIDTH X LENGTH (mm)	
00	2.500	500	BEIGE	0,6 a 1,0	600 x 800 800 x 1.000	
0	5.000	1.000	RED	1,6 a 2,2	900 x 2.100	

#### **IMPORTANT**

Never store your transparent blankets or your kit together with other rubber products, as these may contain chemical agents that cause stains or yellowing of the blanket.

# **Rubber Insulating Mat**



### **INSULATING RUBBER MAT**

The diamond insulating rubber mat, Type II, meets the ASTM D178 standard and was specially developed for covering floors in electrical ehouses, cabios and substations, aiming to increase the workers protection against eletrical shocks.

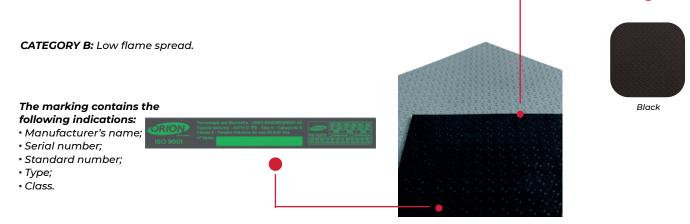


Image for illustrative purposes only.

# **TECHNICAL SPECIFICATIONS OF RUBBER INSULATING MAT**

**SURFACE:** Diamond – Features the material as non-slip. **BASE:** Textured finish for easy anchoring to the floor.

	ALTERNATII	NG CURRENT	COLOR				COLOR
CLASS	TEST VOLTAGE (VOLTS)	MAXIMUM USE VOLTAGE (VOLTS)	TAG	THICKNESS (mm)	LEGNTH (mm)	WIDTH (mm)	MAT
0	5.000	1.000	RED	3,2	1.000	610	
1	10.000	7.500	WHITE	4,8	a	760	
2	20.000	17.000	YELLOW	6,4	10.000	01/	BLACK
3	30.000	26.500	GREEN	9,5	1.000	914	
4	40.000	36.000	ORANGE	12,7	a 5.000	1220	

# **Rubber Insulating Platform**



#### INSULATING PLATAFORM PLATFORM

The insulating rubber platform was developed for using in power cabins. Excellent electrical, thermal and acoustic insulator, with great impact absorption, it is also waterproof, non-slip and easy to apply. The Orion Rubber Insulation Platform is made with the highest technology and strict quality control.



# TECHNICAL SPECIFICATIONS OF THE RUBBER INSULATING PLATFORM

**SURFACE:** Diamond - Features the material as non-slip.

	ALTERNATI	NG CURRENT	COLOR				
CLASS	TEST VOLTAGE (VOLTS)	MAXIMUM USE VOLTAGE (VOLTS)	TAG	THICKNESS (mm)	WIDTH (mm)	LENGTH (mm)	COLOR SURFACE
2	20.000	17.000	YELLOW	25,4 mm	1.000	1.000	BLACK
4	40.000	36.000	ORANGE	25,4 mm	mm	mm	BLACK





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